





THE PRODUCTION OF GLASS: TRADITION IN OUR HEART

Mouth-blown, and handmade sheet glass refines the light in countless buildings throughout the world. Leading architects and artists trust in the brilliant effects of our glass.

LambertsGlas® is glass with a soul. We are the only manufacturer in Germany to still make our sheet glass using traditional methods. Mouth-blown glass is processed into flat sheets through a complex process. Glass with colorful patterns, streaky glass or overlay glass, is made by hand. With approximately 70 employees, we produce LambertsGlas® at our plant in Waldsassen by hand in a careful and complex process.

The effort is worth it, and the result.... unique glass that holds small air bubbles and displays an irregular surface forming the ideal basis for glass art and architecture. We are not only dedicated to tradition, however, but also to sustainability, using materials sourced regionally and continuously investing in the improvement of our processes and technical equipment.



A look inside our furnace hall built in 1906.

MANUFACTURING AND THE MODERN ERA



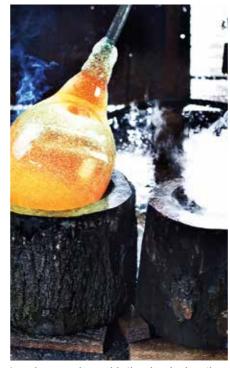
Quartz sand, soda and limestone constitute the basic mixture. The ratio of the three components varies depending on the type of glass. According to the required color, the various metal oxides are added.



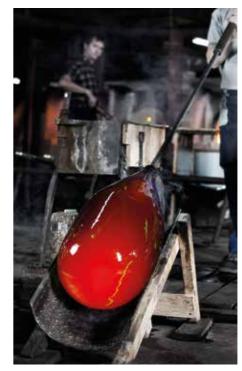
This mixture is placed in the furnace and smelted for 14 hours at 1450 degrees Celsius and prepared for the most important processing step, the glassblowing. The beginner turns the blowpipe in the furnace to gather the liquid glass.

THE ART OF MAKING GLASS IS EXCITING FROM START TO FINISH

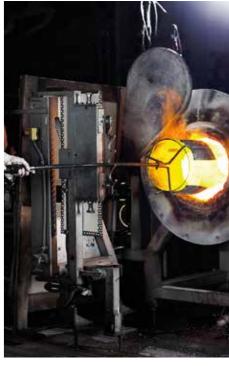
Mouth-blown sheet glass has a very special flair, an original brilliance, a special structure and transparency, luminescent colors, in short its very own individuality. It can only be manufactured using the traditional method of glassmaking. We stand by this mature and proven tradition. Some things are simply so good that any changes would rob their soul.



In various wooden molds, the glass is given the right form through turning and blowing at the same time.



The master glassmaker blows the bubble up to its final shape and gives it the exact form and structure.



The glowing glass bubble is opened at both ends and widened, forming a cylinder.



After cooling, the cylinder is cut open length-ways and then heated again, laid open and relaxed in a further processing stage. The wavy sheet is flattened with $\boldsymbol{\alpha}$ special piece of wood.



The glass has now passed through many hands. Everyone has contributed to its success with their skills, producing a gem.









Flashed glass, shaded

THE VARIETY BOUNDLESS FREEDOM

LambertsGlas® stands for high brilliance, a special luminescence, a modest but unique structure, as well as high quality and excellent cuttability. We stock a comprehensive standard program and produce more than 5000 different colors upon customer wishes. The types of glass we manufacture include:

- Clear and tinted sheet glass (mouth-blown)
- Flashed glass (mouth-blown)
- Restoration glass for heritage protection (restauro® series, mouth-blown)
- Utility glass with UV and IR protection (mouth-blown)
- Specialty glass (mouth-blown): moon discs, rondels, crown glass
- Table cathedral glass (cast by hand)
- Glass slabs (cast by hand)



Table cathedral glass



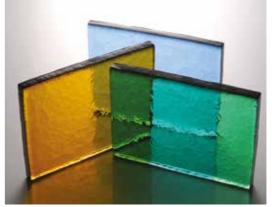
Moon discs



Crown glass



nndels



Hand-cast glass slabs



Double glazed units

BIOMEDICUM STOCKHOLM

SPECIAL EXCLUSIVITY modern ideas



As an architect you sometimes think you can solve everything yourself – but it was can solve everything yourself - but it was really an excellent cooperation. Our idea was in very good hands and it turned out just as we wanted. C.F. Møller Architects

BIOMEDICUM STOCKHOLM

EXCLUSIVE DESIGN WITH MOUTH-BLOWN GLASS

Glashuette Lamberts was commissioned to manufacture a special type of glass for the construction of the Karolinkska Institute's new laboratory building of the Akademiska Hus.

For the "glass-light wall", intended to be not only architecturally beautiful but also functional, an elaborate overlay glass with marbled shading was manufactured.

To complete the four facades, 1914 panels of LambertsGlas® were provided as laminated glass in the format of 550 x 885 mm and mounted by means of a clever fastener and lighting system.



Client: Akademiska Hus, Stockholm (SWE)

Architect: C. F. Møller Architects, Stockholm (SWE)

Awards: e.g. winner of Årets

Bygge 2019, an annual award for the best Swedish public building Category: Best Healthcare Development

Location: Solna, Stockholm (SWE)



To design the stairwell in accordance with the overall appearance of the building, the walls were to feature illuminated glass elements.



BRIAN

Oldham - The Spindles

Brian Clarke was born in 1953 in Oldham, Lancashire and today is one of the most famous glass artists in the world.

Clarke's dedication to a total work of art has developed into a Renaissance involvement with various media.



As a life-long advocate of the integration of art and architecture,



He has created glass painting and art installations for hundreds of projects worldwide.



CREATING ART

I have been using Lambert's glass for over forty years and in five continents. Lambert's forty years and in five continents. Lambert's

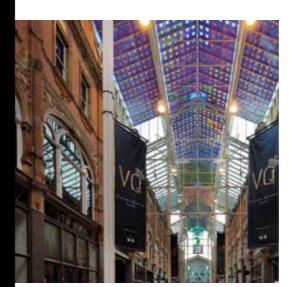
Brian Clarke

produce the most beautiful glass in the world,

sympathetic to the poetry of the medium.

the most varied in range and the most artistically

Artist and architect Brian Clarke © Mary McCartney



E.ON-building, Kassel

BRIAN CLARKE



Victoria Quarter, Leeds



all photos: © VG Bild-Kunst, Bonn 2020

GLASS DESIGN pure ideas



From a distance, the yellow surfaces initially appear to be a monochrome color. Then, however, the structure of the rhombus shapes reveals how richly this color tone changes and fluctuates in its intensity and brightness. This special effect and vitality are only possible due to the mouth-blown glass from Lamberts in Waldsassen.

Michael Heymann

INSIDE THE HORIZON COLOR AND EMOTION

Olafur Eliasson's "Inside the Horizon", which was developed especially for the new Fondation Louis Vuitton in Paris designed by Frank Gehry, adds 43 triangular columns to the colonnade opposite the museum building. Two sides of each column are clad with mirrors, while the third consists of yellow glass tiles and is illuminated from the inside.

The work stretches along the whole length of the colonnade and offers a lively play of light, shadow and reflections, as well as constantly shifting perspectives.



© Arcaid Images / Alamy Stock Photo

Project: "Inside the horizon"

Location: Fondation Louis Vuitton, Paris

Artist: Olafur Eliasson

Material: 43 stainless steel steles, aluminium,
LED light system, mirrors; on one of the three sides
a special overlay of LambertsGlas® lemon yellow
was applied to variants of coal-amber base glass;
rhombus shapes without a joint sealed with SilGel®
Object size: 5.4 x 5.2 x 91 m

OLAFUR ELIASSON

EMOTIONAL

ARCHITECTURE

pure Creativity





ALEXANDER TOVBORG

APPLIED ARCHITECTURE

IN A NEW LIGHT

Tovborg's work is a blend of imagination and abstraction that addresses the psychology of dreamlike states, folk tradition and western religion, depicted through biomorphic forms. The installation at Copenhagen Airport is made of stained glass and realized in a very modern style.

Float glass and colored glass are carefully hand laminated in an overlay technique to achieve their color without the use of traditional stains. In one or several layers, the colored glass is applied to the clear or colored base glass.

The possibilities are almost unlimited here. Multicolored overlays, even transitions and slight tints are possible, as well as frosted or fractured glass. There are no limits to the imagination.





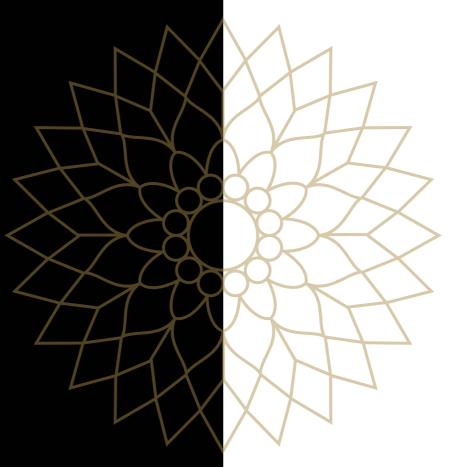


Project: Copenhagen Airport Location: Copenhagen Material: Mouth-blown "cameo" glass laminated on safety glass Artist: Alexander Tovborg

Photos: David Stjernholm

COPENHAGEN **AIRPORT**





LANDMARKS OF THE WORLD first class





It fills one with pride and great joy to be able to see our mouth-blown glass panels here!

Rainer Schmitt, owner of Glashütte Lamberts

JOHN REYNTIENS

MOUTH-BLOWN GLASS

THROUGH THE AGES

One of the best-known buildings in the world is no doubt the Elizabeth Tower in London. Built in 1958, the 90 meter high clock tower holding "Big Ben", is part of the Palace of Westminster. Together with Westminster Abbey and St. Margaret's Church, it was declared a UNESCO world cultural heritage site.

In the restoration and new glazing of the four clock faces of "Big Ben", around 1300 mouth-blown glass panels were used. These were cut to shape after production and put together as the world-famous clock faces.





Project: Four clock faces for Big Ben Artist: John Reyntiens Material: mouth-blown special opaque glass, solid











Private house, wall lighting



Office building, partition

UNIVERSAL USE

FROM PRIVATE HOMES TO WORLD CULTURAL **HERITAGE SITES**

Our mouth-blown panes of glass refine the light in countless buildings throughout the world. Our products are used everywhere the aim is to create something special. Universal use from private homes to commercial buildings, from cathedrals to government offices.

Colors enhance our life. They make it colorful, stimulate our senses and improve our mood. Perceiving colors nourishes the soul. The combination of colored glass and light is a pure experience of emotion. Colors have a very special effect on our body and mind.

Surround yourself with unique "paintings made of colored light". Talk to us – we will be happy to bring your imagination to life!

YOUR POSSIBILITIES encless...



Gropius Bau Berlin, Galerie Isabella Bortolozzi Artist: Wu Tsang Photo: Roman März





Photo top: baptistry Nuremberg Artist: Ursula Jüngst Photo bottom: Shenzhen Metro Airport Station, China Photo: Larry Taylor Artist: Wendi Xie & Elizar Milev



Florida Hospital Tampa

CONSULTING SERVICE

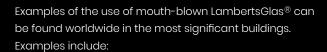




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